

# Work Order ID 67000

Thursday, March 03, 2011 10:25:19 AM



Page 1

Item ID: D205-634-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Skidtube

Start Date: 3/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*Handwritten signature*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2580

Rev.D DEO-D1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG003

*Handwritten: 11-03-3*

215

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:  
1 X D205-634-011 B *65973*  
REMOVE 1 X K10003 B *64088*  
FROM BOX TO MAKE D205-634-041  
INSTALL NEW LABELS TO REFLECT CHANGE

*Handwritten: 11/3/3 SP*

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-634-011	CHG	CHG008		
DESC.	Skidtube	STC	SH96-88		
LOT	B65973	STC	SR00563NY		
MODEL	Bell 205/210/212/214/412/UH-1H	STC			
PATENTS: US #5735484 / CA #2222184 EUROPEAN No. # 0828655				MADE IN CANADA D2729-2	

**Work Order ID 67000**

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Item ID: D205-634-041

Accept



Setup Start



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Item Name: Replacement Skidtube

Start Date: 3/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/3/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
216  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00				<u>11</u>	<u>11</u>	<u>13</u>	<u>03</u> ⑥
220  Packaging Packaging Packaging	Packaging  Memo REPACKAGE PER PPP USING NEW B/N Identify and pack for shipping as per PPPD205-634-041 Location: <u>75</u> PPP Rev: <u>1</u>	0.00  0.00				<u>11/3/13</u>	<u>SP</u>		
230  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							<u>11/03/13</u> <u>MF</u> <u>11-03-03</u>

# Picklist Print

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Work Order ID: 67000

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube



Start Date: 3/3/2011

Required Date: 3/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30  
 KJ IPP Rev P 10.02.19  
 per PAR09-043 EC verified by:DD  
 IPP Rev. O 06.02.28 Added paperwork EC  
 IPP Rev:P 07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q  
 10.12.01 as per chg003 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-011  Skidtube		Manufactured	No				Each	17.0000		1		11/3/35	

Location	Loc Qty	Loc Code
FG	10	
38585	1	
38636	1	
38637	1	
39514	1	
39517	1	
39753	1	
39987	1	
40142	1	
40143	1	
40146	1	
FG073	7	
61729	1	
65461	1	
65762	1	
65972	1	
65973	1	
65975	1	
66477	1	

# Picklist Print

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Work Order ID: 67000



Parent Item: D205-634-041



Parent Item Name: Replacement Skidtube

Start Date: 3/3/2011

Required Date: 3/3/2011

Start Qty: 1.00

Required Qty: 1.00

K10003

Manufactured No

Each

1.0000

-1



Saddle, D205-634-011



69088 2/11/3/3

Location

Loc Qty

Loc Code

PKG

1

57963

0

62888

1